



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5554-1-Rework Job Sheet 170711



Part No: D5554-1-Rework

Job Qty: 2 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5554-1-) DWG D5554 REV.B IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP IPP REV:B 18.01.17 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/22/18	0.00	0.00	Start Up Handfinish		BEB 18-01-22
140	HandFinish	2 pcs		1/22/18	0.00	0.50	HandFinish4		BEB 18-01-22
142	Powdercoat	2 pcs		1/23/18	0.00	0.05	Powdercoat2		BR 18-01-22
144	QC	2 pcs		1/23/18	0.00	0.00	QC3		M 18-01-23
150	Packaging	2 pcs		1/23/18	0.00	0.00	Packaging3-2		PL 18-01-23
160	QC21-SA	2 Ea		1/23/18	0.00	0.00	QC21		21 3-03

Part Op 90 - RA72

Descriptions: 140 - REMOVE POWDERCOAT

142 - START TIME: 11:45 OVEN TEMPERATURE: 400° FINISH TIME: 12:15

150 - Identify as per dwg & Stock in QC Quarantine for RA72

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5554-1	Bracket	2 Ea (1 ea)	90-Start up Operation	5033559

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:41 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Worl Date Env Equip Hand Internal Tribal Kn	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Barcode:  Bracket PART NO: D5554-1 Original Serial #: S034111 Revision: REWORK Operation: Start up Operation Change No:	Job No: 170711 Operation 01/22/18	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:10%;">k</td><td style="width:10%;">o</td><td style="width:10%;">s</td><td style="width:10%;">d</td></tr> <tr> <td>☐</td><td>☐</td><td>☐</td><td>☐</td></tr> </table>	k	o	s	d	☐	☐	☐	☐	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width:15%;">Skid-tube</td><td style="width:10%;">☐</td> <td style="width:15%;">Cross tube</td><td style="width:10%;">☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> </tr> <tr> <td>Thermoforming</td><td>☐</td> <td>Finishing</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td>Composite</td><td>☐</td> </tr> <tr> <td colspan="2">Water Jet</td><td colspan="2">Engineering</td> </tr> <tr> <td colspan="2">Prod. Eng. Coord.</td><td colspan="2">Quality</td> </tr> <tr> <td colspan="2">Rec/Store/Packaging</td><td colspan="2">Other</td> </tr> <tr> <td colspan="2">Supplier</td><td colspan="2"></td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube	☐	Cross tube	☐	Machining	☐	Small Fab	☐	Thermoforming	☐	Finishing	☐	Large Fab	☐	Composite	☐	Water Jet		Engineering		Prod. Eng. Coord.		Quality		Rec/Store/Packaging		Other		Supplier																			
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